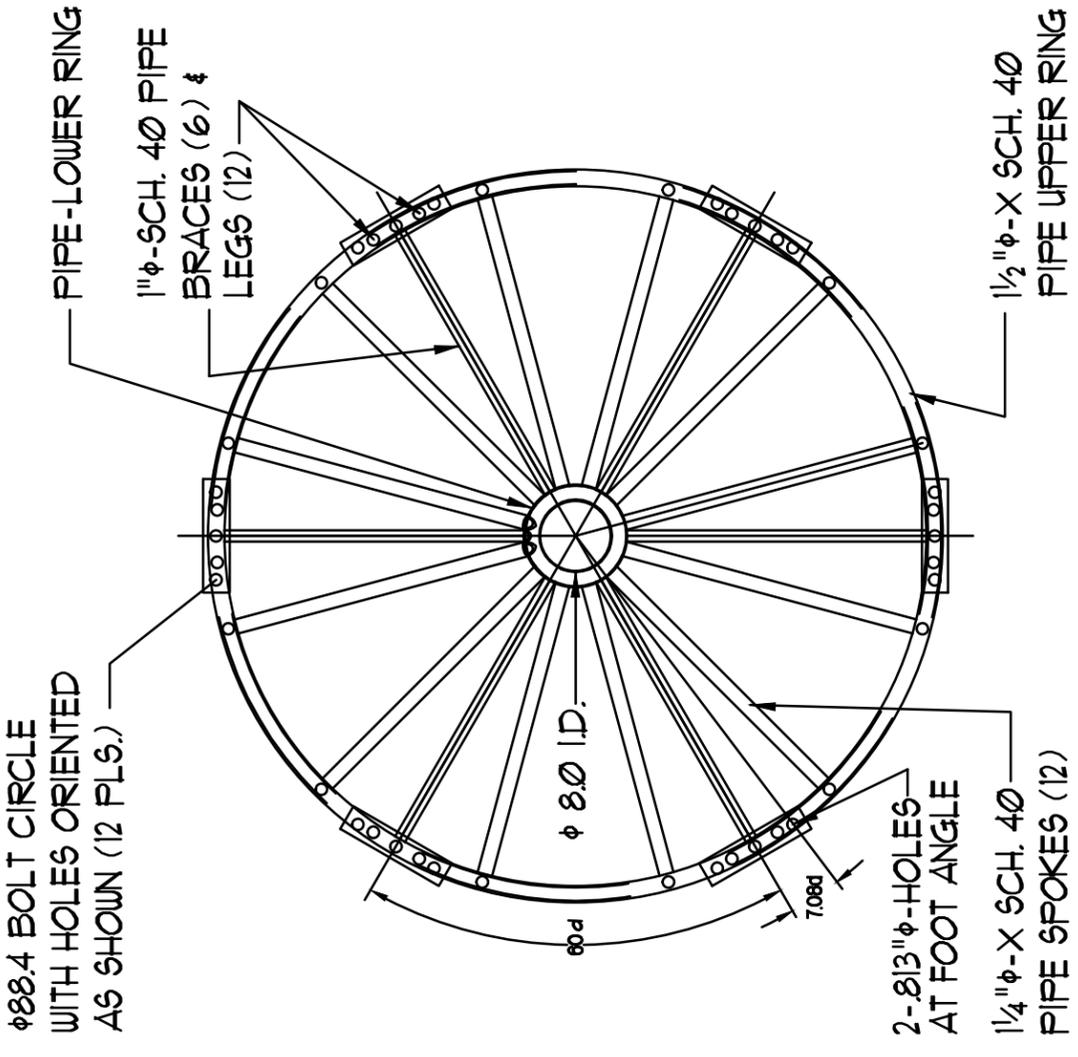


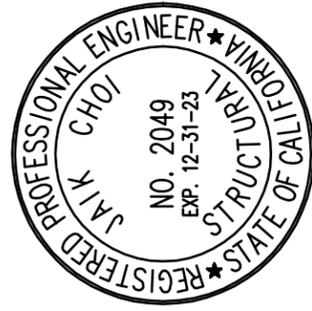
REVISIONS		
REV.	DESCRIPTION	DATE
A	X	X

BILL OF MATERIAL				
PART #	DESCRIPTION	QTY.	SIZE	LENGTH (FT.)
R-1	UPPER RING	1	1 1/2" φ-X PIPE	
R-2	LOWER RING	1	1 1/2" φ-X PIPE	
L-1	LEG	12	1" φ-PIPE	
B-1	BRACE	6	1" φ-PIPE	
S-1	SPOKE	12	1/4" φ-X PIPE	
F-1	FOOT	6	L3x3x3/16	



NOTES :

1. WELD JOINTS ON TOP AND BOTTOM PIPE RINGS MUST BE CENTERED ON A SPOKE AND AT 90 DEGREES MIN. SPACING.
2. ALL PIPE ARE ASTM A-500 GR. "B" UNO.
3. ALL DIMENSIONS ARE IN INCHES UNO.
4. SEE DRAWINGS B-4696 THRU B-4698 FOR PART AND WELDING DETAILS.



P/N CBTB2000-80

BAILIFF ENTERPRISES, INC.
 WILLIS, TX 77378 PHONE (713)203-4660

SCALE: N.T.S. APPROVED BY: DRAWN BY: J.D.
 DATE: 09/26/22 REVISED

CBTB2000-80 12 SPOKE 2-6 LEG
 16 TON CONE STAND (DRAWING 1 OF 4)

TOLERANCES: ± 1/16" DRAWING NUMBER B-4695