



NOTES:

1. REMOVE ALL BURRS & SHARP EDGES.
 2. THIS IBC WILL DOUBLE STACK.
 3. IBC TOP, BODY, & BOTTOM ARE 10 GAUGE (.135") ASTM-A240 SS304 MATERIAL.
 4. APPROXIMATE TARE WEIGHT OF IBC IS 575 LBS.
- ⚠ LAP JOINT WELD TO BE 30 DEG OR LESS.
 ⚠ FILLET WELD 45 DEG OR LESS, SKIP WELD 1-1/2" LG REF.
 ⚠ 5" DIMENSION IS FROM THE OD OF REINF PLATE TO ANGLE.

FL-8

ITEM	MATL.	DESCRIPTION	QTY.	PART NO.
33	STL	LANYARD PLASTIC COATED	2.5 FT.	810701
32	SS316	FUSIBLE CAP 3" NPS W/EPDM SEAT	1	344839
31	PLTD	NUT 5/8" NC HEX HD	1	35100330
30	PLTD	BOLT 5/8" NC X 5" LG HEX HD	1	340076
29	PLTD	CLAMP RING 22" BOLTED	1	340355
28	SS304L	DRUM COVER 22" EYEBROW W/3" HALF NIPPLE	1	328709
27	EPDM	GASKET 22" MULTISEAL FULL WRAP (BLACK)	1	33100747
26	SS304	BUNG PLUG 2" NPS HEX W/CROSSBAR	1	35902725
25	EPDM	GASKET 2" BUNG (WHITE)	1	341886
24	SS316L	BUNG FLANGE 2" NPS	1	35901150
23	SS304	LIFTING LUG RT 1/4" HEAVY DUTY	2	356445
22	SS304	LIFTING LUG LF 1/4" HEAVY DUTY	2	356444
21	SS304	TOP 10GA X 42" X 48"D FN BNG42SD	1	35901185H
20	SS304	TAG UN 31A	1	350860M
19	VINYL	DECAL - STACK 350GL	1	346023
18	VINYL	DECAL - CAUTION VENT TANK	1	343689
17	VINYL	DECAL - VALVE OPEN, CLOSED	1	810800
16	VINYL	DECAL - NO FORKS THIS SIDE	2	810822
15	VINYL	DECAL - LIQUITOTE	2	99700672
14	VINYL	DECAL - USA FLAG	1	810442
13	VINYL	DECAL - CAUTION DO NOT PRESSURIZE	1	810821
12	SS304	SHEET 10GA X 36" X 175.75"	1	951495
11	SS304	ANGLE 10GA X 1" X 1" X 16-3/4"LG	1	359536
10	SS304	BLOCKER BAR 10GA X 4" X 36-3/4"LG	2	350812M
9	SS304	FC ASSY 10GA X 5" X 8" X 44"LG	1	362655
8	SS304	LEG ASSY 9-1/4" R PIE	2	362724
7	SS304	LEG ASSY 9-1/4" L PIE	2	362723
6	SS304	REINF PLT 12GA X 2.5"ID X 5" OD	1	357843
5	BRZ	NICOPRESS SLEEVE	4	810702
4	SS316	DUST CAP 2" W/BUNA GSKT	1	340459
3	SS316	VALVE 2"FNPT X 2"QC 1PC	1	346005
2	SS316	ELBOW 2"NPT X 90DG SWEEP	1	345361
1	SS304	BOTTOM 10GA X 42" X 48"FM CRSD 2.30" 42"S	1	358949

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DRAWN MDH	4/13/20	APPROVED 	
CHECKED		CERTIFIED	
		NEXT ASS'Y	SCALE 1:12
350 GALLON TANK 42"x48"/22"DRMCVR/10ALL/HDLL/2"BUNG CRSD SLP BTM/2"VALVE/FORK CHNLS		MATERIAL SS304	DRAWING NO. 373404