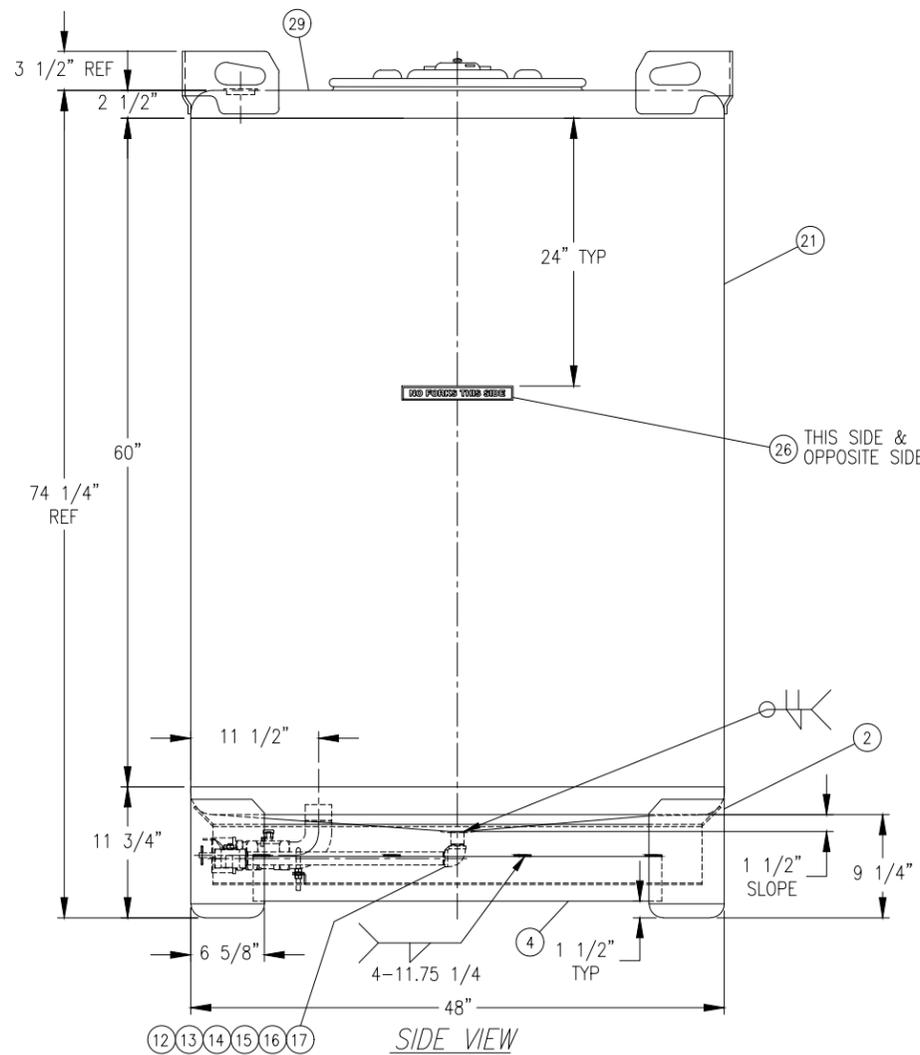
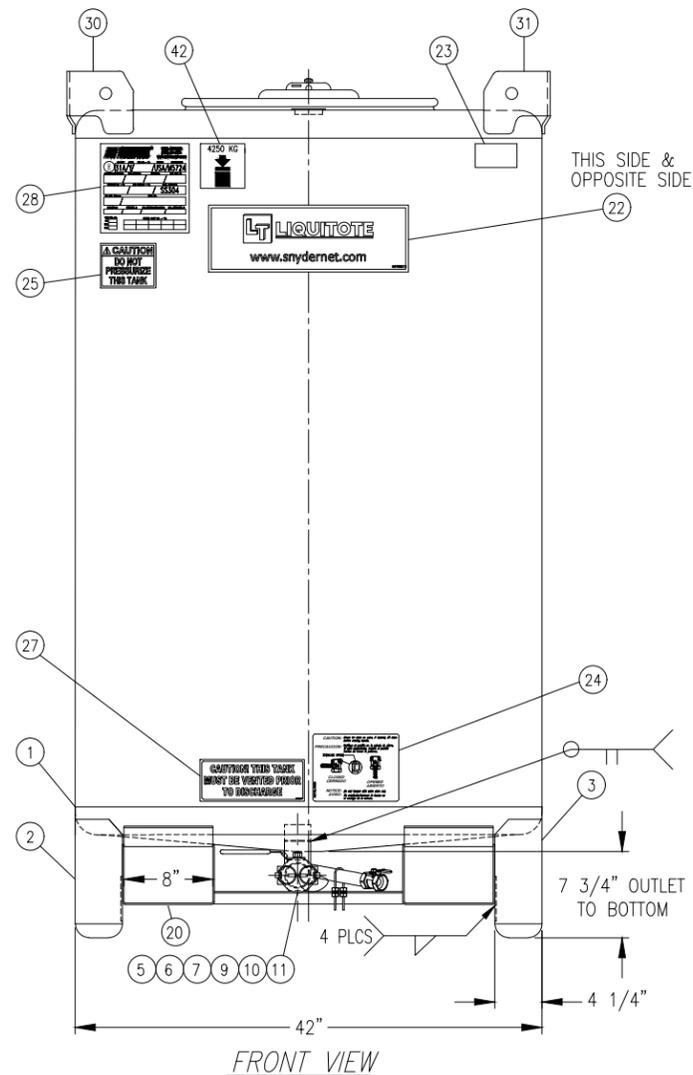


NOTES:

1. REMOVE ALL BURRS & SHARP EDGES.
2. THIS IBC WILL DOUBLE STACK.
3. IBC TOP, BODY, & BOTTOM ARE 10 GAUGE (.135") ASTM-A240 SS304 MATERIAL.
4. BEFORE WELDING 1"x1" ANGLE TO FORK CHANNELS MAKE SURE OBLONG HOLES ARE POSITIONED ON THE TOP SIDE FOR U-BOLT TO MOUNT TO.



42	VINYL	DECAL STACK 550GL	1	346024
41	SS304	WASHER 3/8" FLAT	4	810511
40	SS316	FUS CAP POLY/EPDM 3"NPSL	1	344839
39	EPDM	GSKT 22" MULTISEAL FUL BLK	1	33100747
38	PLTD	NUT 5/8" NC HEX HD	1	35100330
37	PLTD	BOLT 5/8" NC X 5" LG HEX HD	1	35000183
36	PLTD	CLAMP RING 22" BOLTED	1	35900679
35	SS304L	DRUM CVR 3"HN WS EYEBROW	1	35901281
34	EPDM	GSKT 2" G-93W RIEKEWHT FDA	1	341886
33	SS304	BUNG PLUG 2"NPS HEX & CROSS	1	35902725
32	SS316L	BUNG FLG 2" NPS FM WELD	1	35901150
31	SS304	LIFTING LUG RT 1/4" HEAVY DUTY	2	356445
30	SS304	LIFTING LUG LF 1/4" HEAVY DUTY	2	356444
29	SS304	TOP SS 10GA X 42" X 48" FN BNG	1	35901185H
28	SS304	TAG UN 31A	1	350861M
27	VINYL	DECAL CAUTION VENT TANK	1	99700315
26	VINYL	DECAL NO FORKS 3-5/8" X 18"	2	99700247
25	VINYL	DECAL CAUTION DO NOT PRESSURIZE	1	99700258
24	VINYL	DECAL VLV OPEN-CLOSED	1	99700253
23	VINYL	DECAL USA FLAG	1	810442
22	VINYL	DECAL - LIQUITOTE	2	99700672
21	SS304	SHEET 10GA X 60" X 175.75"	1	951463
20	SS304	FC ASSY 10GA X 5" X 8" X 44"LG	1	362655
19	SS304	ANGLE 10GA X 1" X 1" X 16.75"LG W/(2)/16"OBLONG HLS)	1	350835M
18	SS304	U-BOLT 3/8" X 1-3/8"OD X 3-7/16"LG	1	345851
17	PVC	PLUG 1"NPT HEX HD	1	342684
16	SS316	VALVE 1" SELFLK INLO W/MODIFIED HANDLE (SHOWN OPEN POS)	1	350682M
15	SS316L	NPL 1"NPT X 19-7/8"LG S40	1	350614M
14	SS316L	ELBOW 1"NPT X 90DEG	1	342215
13	SS316L	HALF NPL 1"NPT X 2" SCH80	1	344176
12	SS304	REINF PLT 12GA X 1-3/8" ID X 3" OD	1	359981
11	STL	LANYARD PLASTIC COATED	2.5 FT	810701
10	BRZ	SLEEVE NICOPRESS 2006-S	4	810702
9	PP	DUST CAP 2" W/EPDM GASKET	1	341544
8	SS304	REINF PLT 12GA X 2.5"ID X 5" OD	1	357843
7	SS316	VALVE 2"FNPT X 2"QC 1PC	1	346005
6	SS316	ELBOW 2"NPT X 90DG SWEEP	1	345361
5	SS316L	PIPE 2" SCH40 1-1/2"LG	1	350477M
4	SS304	BLOCKER BAR 10GA X 4" X 36-3/4"	2	350812M
3	SS304	LEG ASSY 9.25" R PIE	2	362724
2	SS304	LEG ASSY 9.25" L PIE	2	362723
1	SS304	BTM 10GA X 42" X 48" CTR 1.5"SLP	1	350417M

ITEM	MATL.	DESCRIPTION	QTY.	PART NO.
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DRAWN		MDH	9/30/20	APPROVED
CHECKED				CERTIFIED
NEXT ASSY			SCALE	1:8
550 GALLON TANK 42"x48"/22"DRM CVR/UN/10ALL/HDLL		MATERIAL	SS304	DRAWING NO.
1.5" SLP BTM/2" VALVE & 1" VALVE				373449
				REV.