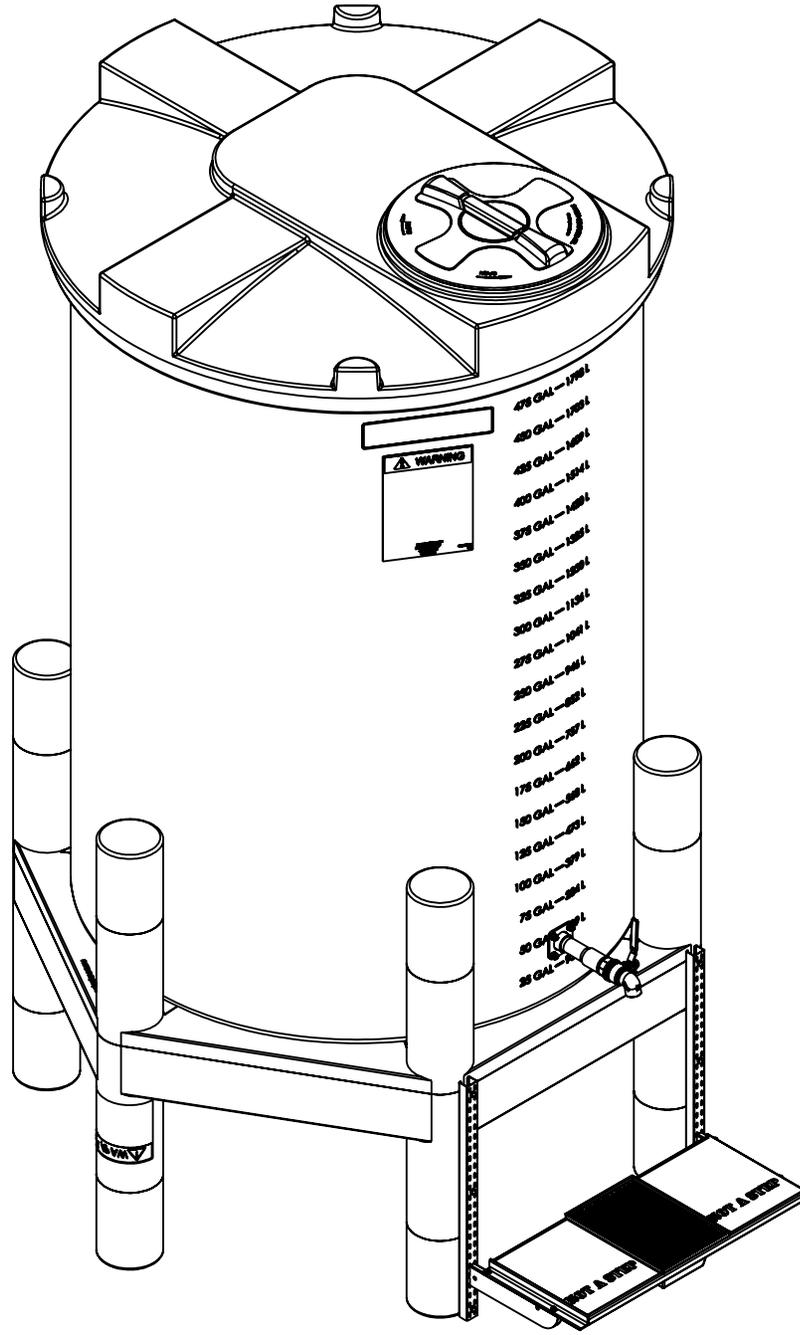
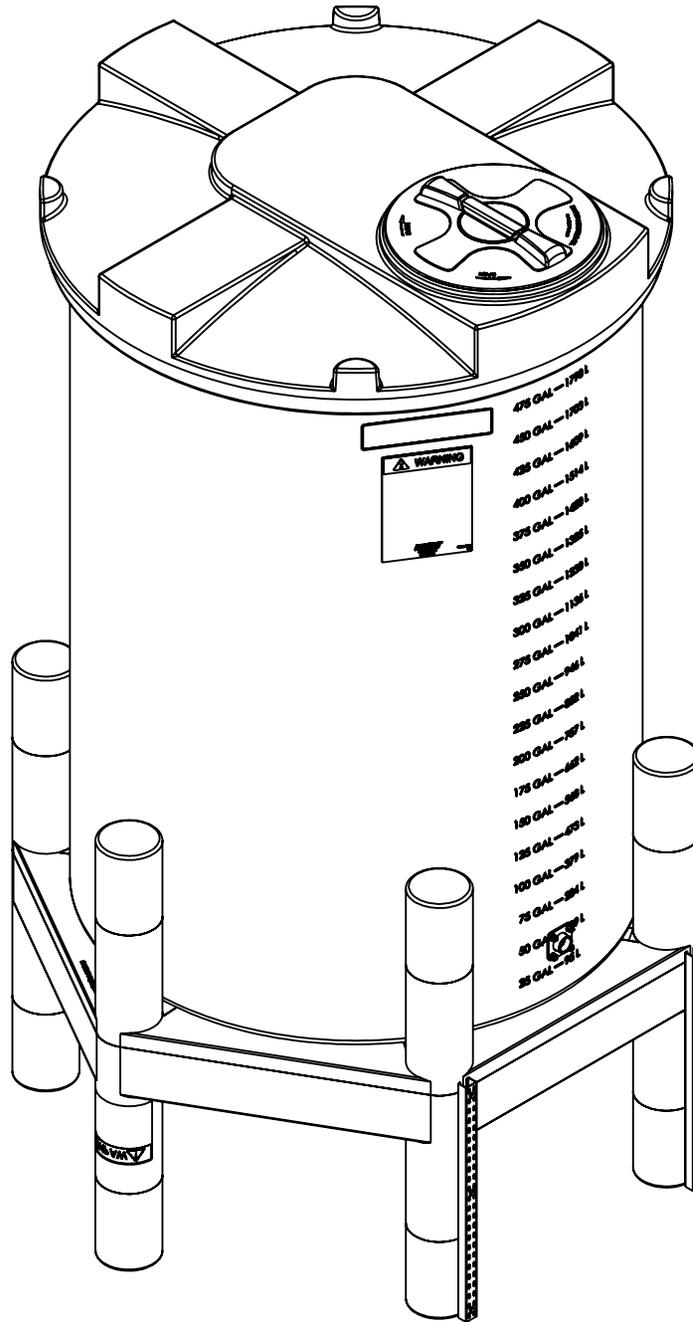


TOOLS AND MAT'LS NEEDED:
 TEFLON PASTE OR TAPE
 PHILLIPS HEAD SCREWDRIVER
 SOCKET WRENCH
 3/8" HEX SOCKET
 CRESCENT OR PIPE WRENCH



INSTRUCTIONS:
 1. THE FOLLOWING INSTRUCTIONS ARE FOR INSTALLING THE DRIP TRAY ASSEMBLY TO A TANK AND STAND.

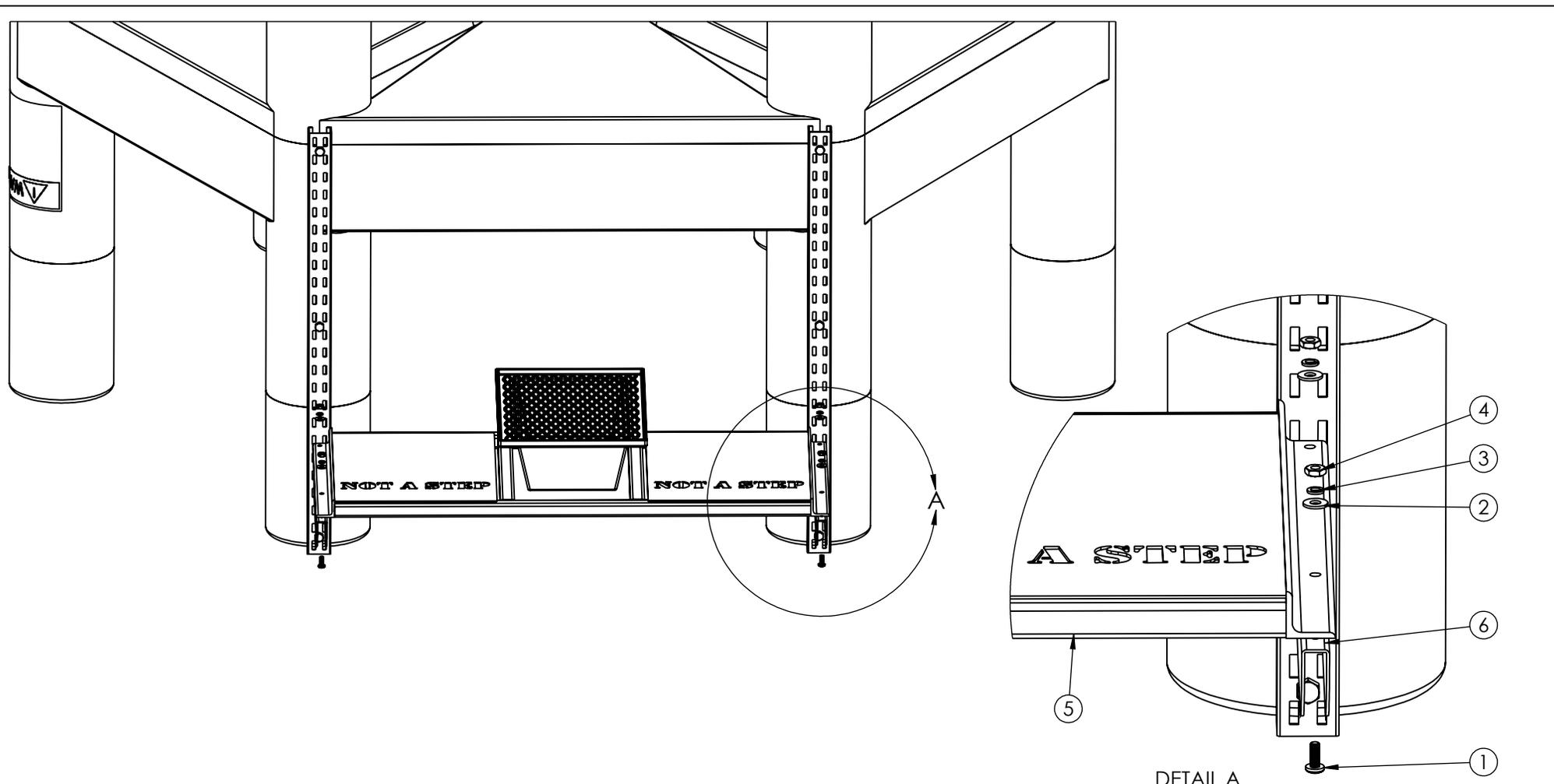
DO NOT SCALE		DRAWN BY		 TANK HOLDING (402) 467-5221 www.snydernet.com	TITLE:	INSTRUCTIONS FOR LUBE DRIP TRAY PLY STAND	REVISION
STATUS:		KB					A
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<small>TOLERANCES UNLESS OTHERWISE SPECIFIED: ANGULAR = ±1/2° FRACTIONAL = ±1/16" .X = ±0.1", .XX = ±.03", .XXX = ±.010"</small>							



INSTRUCTIONS:

1. MAKE SURE THAT FLAT SIDE IS UP ON STAND.
2. PLACE TANK ON STAND IN THE ORIENTATION SHOWN.

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					99800112	D010895	<small> SHEET 2 OF 5 </small>

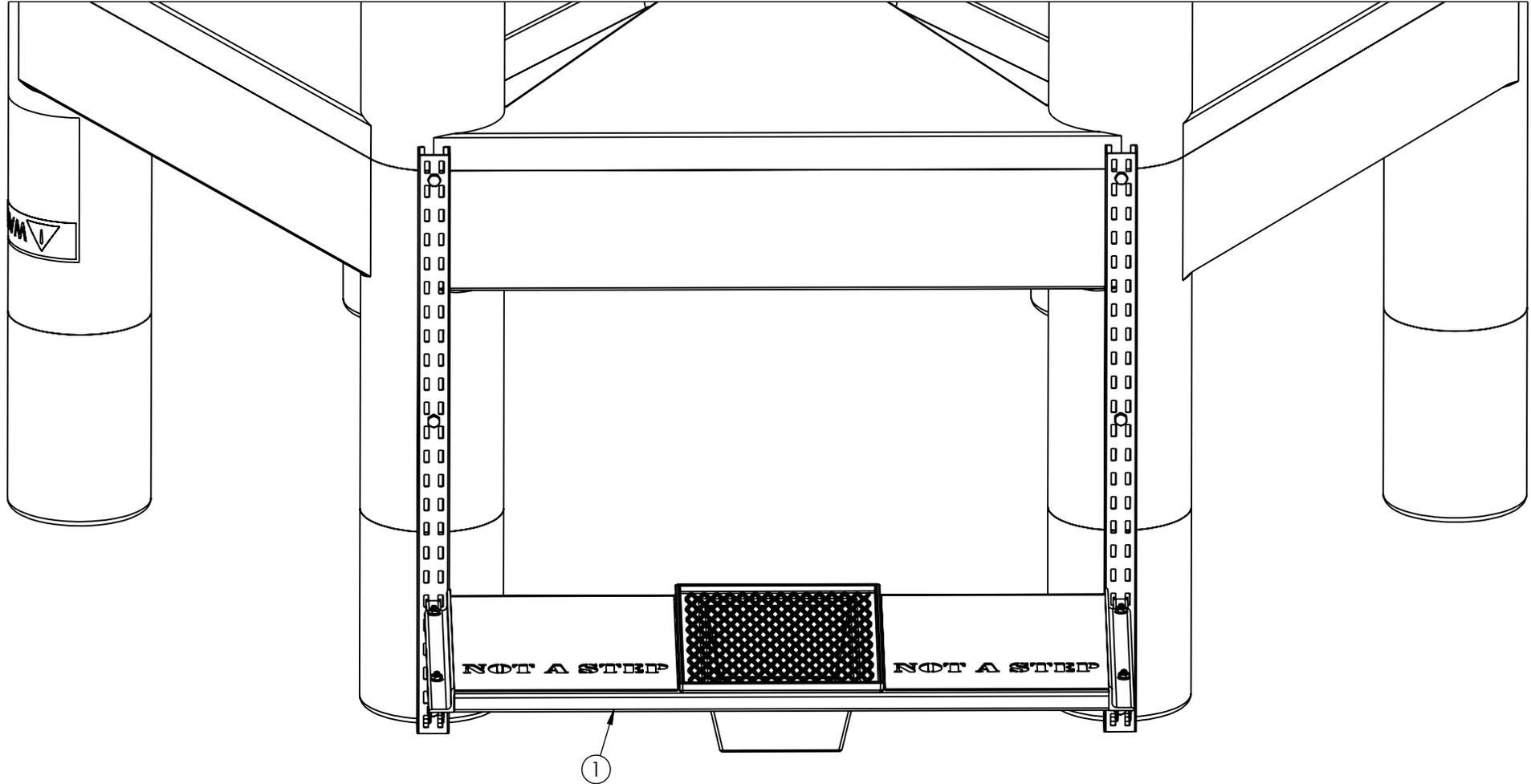


DETAIL A

13	1	99800111	INSTRUCTION LUBE DRIP TRAY POLY STAND
12	1	99000314	BOX 40 X 18 X 5
11	1	99600073	BAG 5 X 7 X 4MIL RECLOSABLE
6	2	35903478	DRIP TRAY SHELF HOLDER 360/440/500 VFT
5	1	34902160	DRIP TRAY HOLDER 360/440/500 VFT
4	4	35100914	NUT #10-24 HH ZP CS
3	4	35100655	WASHER SPRING LOCK #10 SS
2	4	35100725	WASHER #10 FLAT ZP
1	4	35200248	SCREW #10 X 1/2LG PH ZP
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

INSTRUCTIONS:
 3. ASSEMBLE DRIP TRAY HOLDER (5) TO BRACKETS (6) USING PROVIDED HARDWARE.

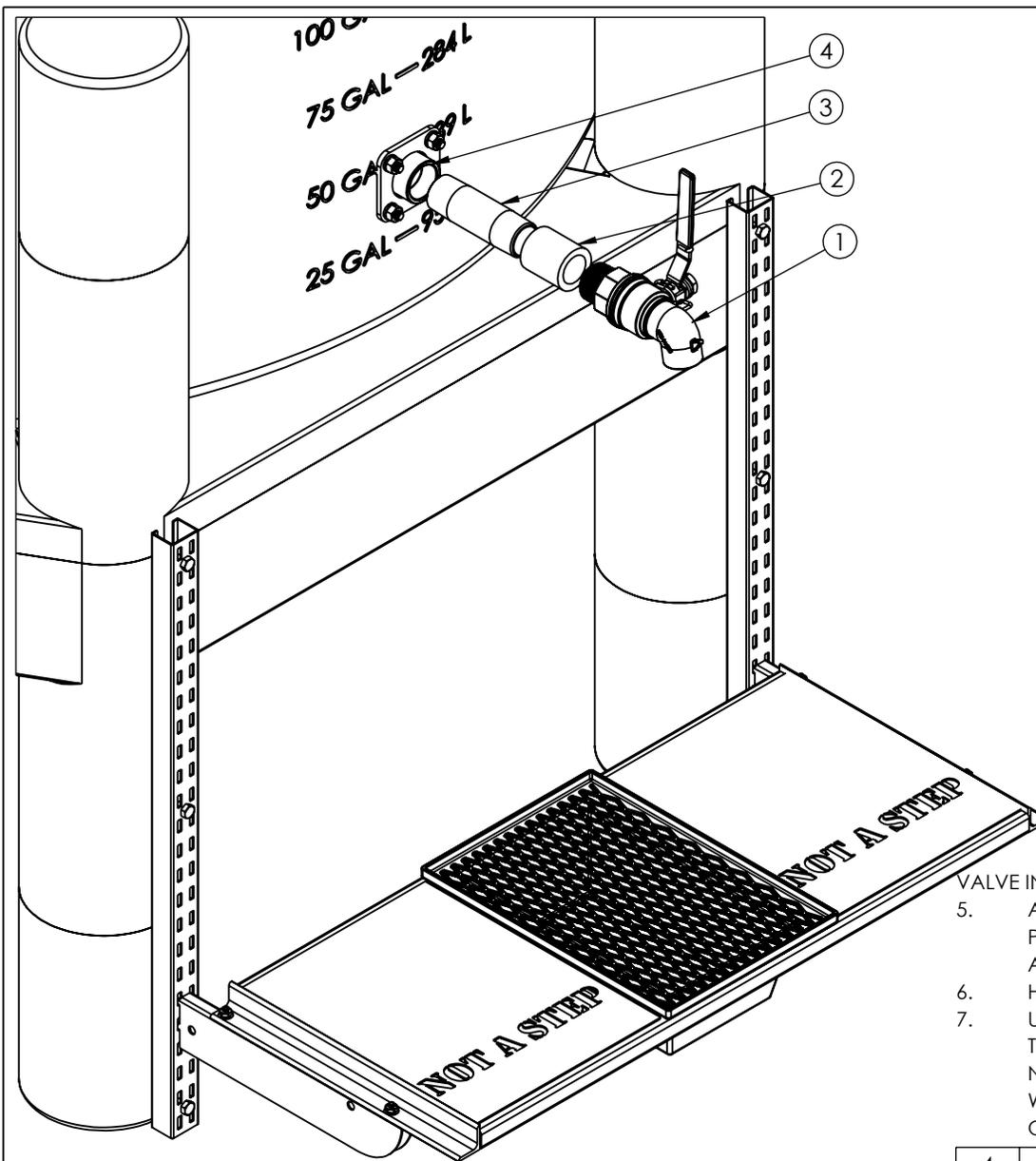
DO NOT SCALE		DRAWN BY			TITLE:	REVISION
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INSTRUCTIONS:

- HOOK ASSEMBLED DRIP TRAY IN TO PROVIDED LEG BRACKETS AS SHOWN.

1	1	34902160	DRIP TRAY HOLDER 360/440/500 VFT	
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	
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STATUS: Released		KB		INSTRUCTIONS FOR LUBE DRIP TRAY PLY STAND
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			PART NO. 99800112	ENG. ID. D010895



VALVE INSTALLATION INSTRUCTIONS:

5. ALL THREADED FITTINGS MUST BE COATED WITH SUFFICIENT PIPE THREAD SEALANT TO PREVENT LEAKAGE. SNYDER RECOMMENDS TRU-BLU THREAD SEALANT WITH TEFLON FOR ALL APPLICATIONS.
6. HAND TIGHTEN NIPPLE, COUPLER, AND VALVE TOGETHER.
7. USING A CRESCENT OR PIPE WRENCH, TIGHTEN ENTIRE SERIES BY TURNING THE VALVE 4-6 TURNS AND STOP TURNING WHEN VALVE HANDLE IS VERTICAL AND JOINTS ARE TIGHT. IF NOT SATISFIED WITH VALVE ORIENTATION THEN BACK OFF THE SERIES OF COMPONENTS AT WHATEVER JOINT LOOSENS FIRST, REAPPLY SEALANT AND RETIGHTEN UNTIL VALVE ORIENTATION IS VERTICAL.

4	1	34702846	ASM 1IN BLTD FTG 316SS EPDM SHORT-BOLT
3	1	35301123	NIPPLE 1IN SCH40 X 4LG 304SS TBE
2	1	35300862	COUPLING 1IN FULL 1000LB BARSTK 304SS
1	1	35400419	VLV 1IN BV MPTXSPIG SPRING BUNA/316SS
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
DO NOT SCALE		DRAWN BY	TITLE:
STATUS: Released		KB	INSTRUCTIONS FOR LUBE DRIP TRAY PLY STAND
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		PART NO.	ENG. ID.
		99800112	D010895
			SHEET 5 OF 5