

# Gravity Feed Assembly

## Stackable Tank Gravity Feed Assembly Instructions (2 Tanks)

### Tools Needed: Components:

- Flat-head Screwdriver
- Pipe Wrench
- 9/16" Wrench

- (2) Tanks
- Steel Stand
- Drip Tray Assembly
- Gravity Feed Kit (GFKIT2)



**Step 1**  
Tip or invert stand on concrete base with elbow mount holes to front. Hand tighten 4 legs into couplings, then torque 1/2 to 1 full turn with pipe wrench. The stand can be levelled by adjusting leg heights.



**Step 2**  
Before setting stand right side up, slide drip tray frame down front legs: tighten set screw to hold in place. Place in prepared location, (containment vessel). Adjust drip tray to desired height; tighten. Insert drip trays in frame.



**Step 3**  
Stack one tank on top of assembled stand with bulkhead and fill port facing outward. Align front of tank with front edge of stand (front edge has pre-drilled holes). Stack top tank and secure placement onto bottom tank's groves.



**Step 4**  
Bolt elbow to the stand's centermost pre-drilled holes.

NOTE: If assembling a Wall-Stacker System, place the wall straps over the top and front of the tank(s). Bolt to bottom of the wall straps to the tank's stand prior to bolting the elbow into place. The top of the wall straps can later be bolted to the wall once the entire system is assembled and positioned in place.



**Step 5**  
Apply thread sealant to:  
A) Stud barb. Hand-tighten into top of elbow.  
B) Dispense valve (on stand). Hand tighten into front of elbow.  
C) Dispense valve (bottom tank). Hand tighten into tank bulkhead.



**Step 6**  
Apply thread sealant to 90° barb. Hand tighten into top tank bulkhead fitting. Torque until facing five o'clock position.



**Step 7**  
Cut tubing to length, if needed Place a clamp on each end. Using a screwdriver, secure tubing onto upper tank's 90° barb and the other end onto stud barb.

**IMPORTANT: DO NOT OVERTIGHTEN. Maximum Torque 60 ft. lbs. Hand tighten only.**